

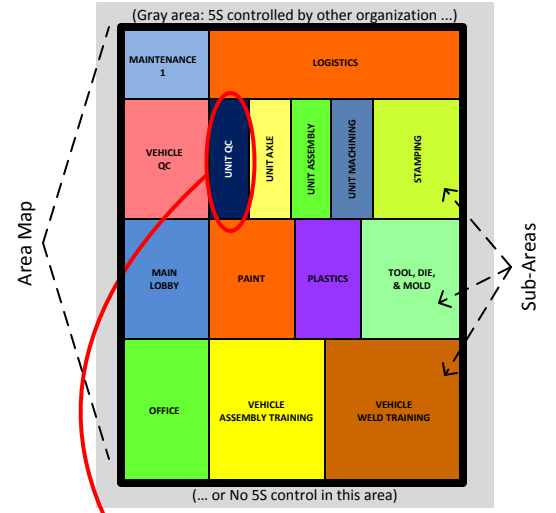
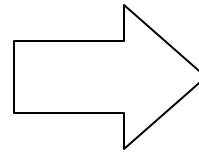
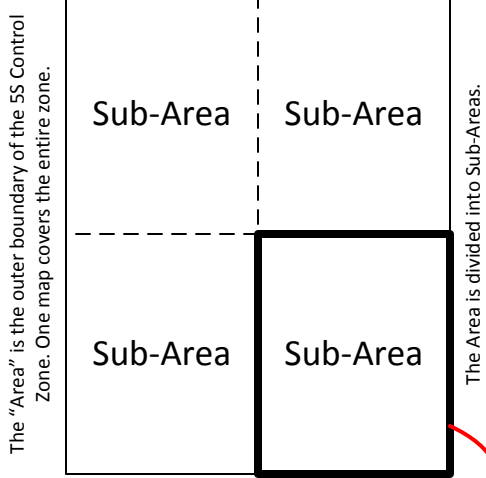
MAP NAME

ILLUSTRATION

EXAMPLE

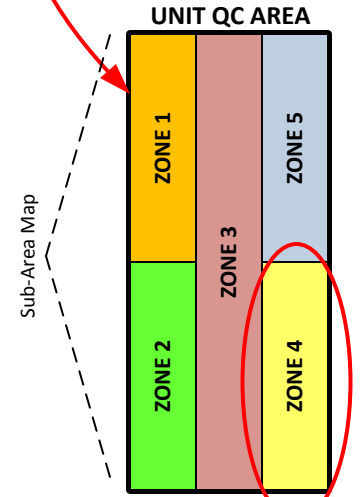
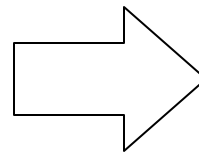
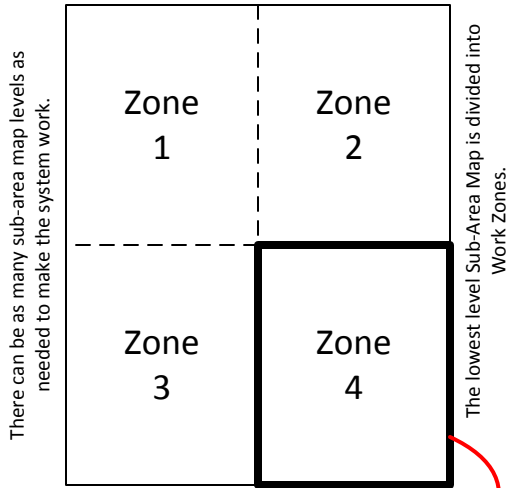
5S Area Map (2: Sort Step)

(2: Sort Step)



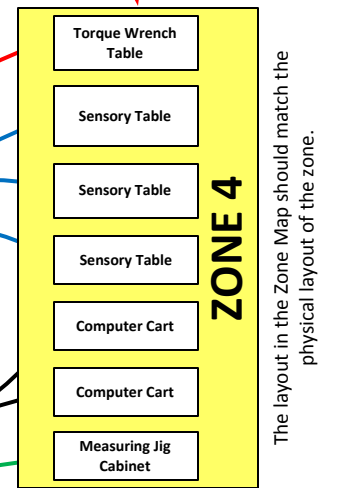
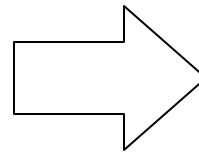
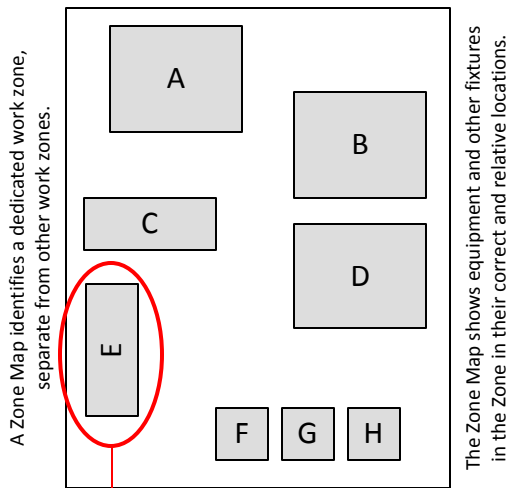
5S Sub-Area Map (2: Sort Step)

(2: Sort Step)



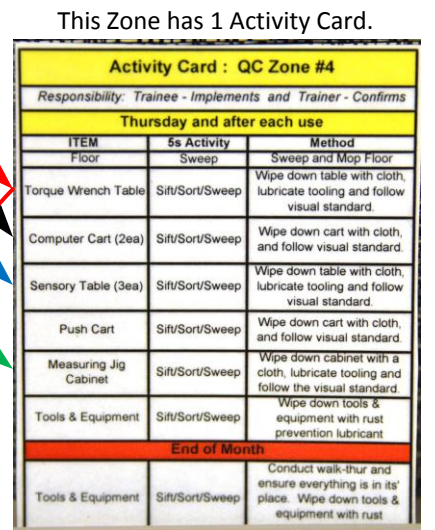
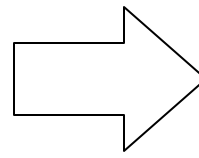
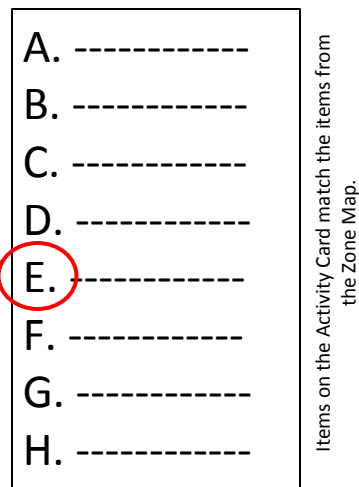
5S Zone Map (3: Sweep & Wash Step)

(3: Sweep & Wash Step)



5S Activity Card (3: Sweep & Wash Step)

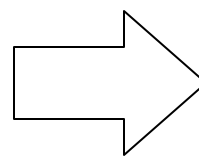
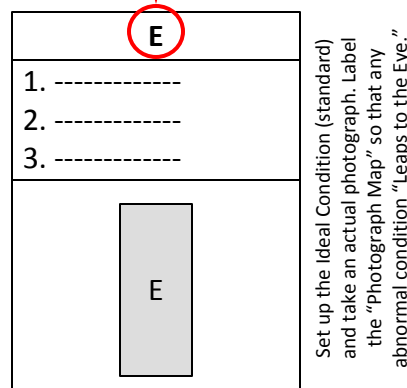
(3: Sweep & Wash Step)



All of the items on the Zone Map should be addressed on the Activity Card.

5S Photo Map & Standard (4: Spic & Span Step)

(4: Spic & Span Step)

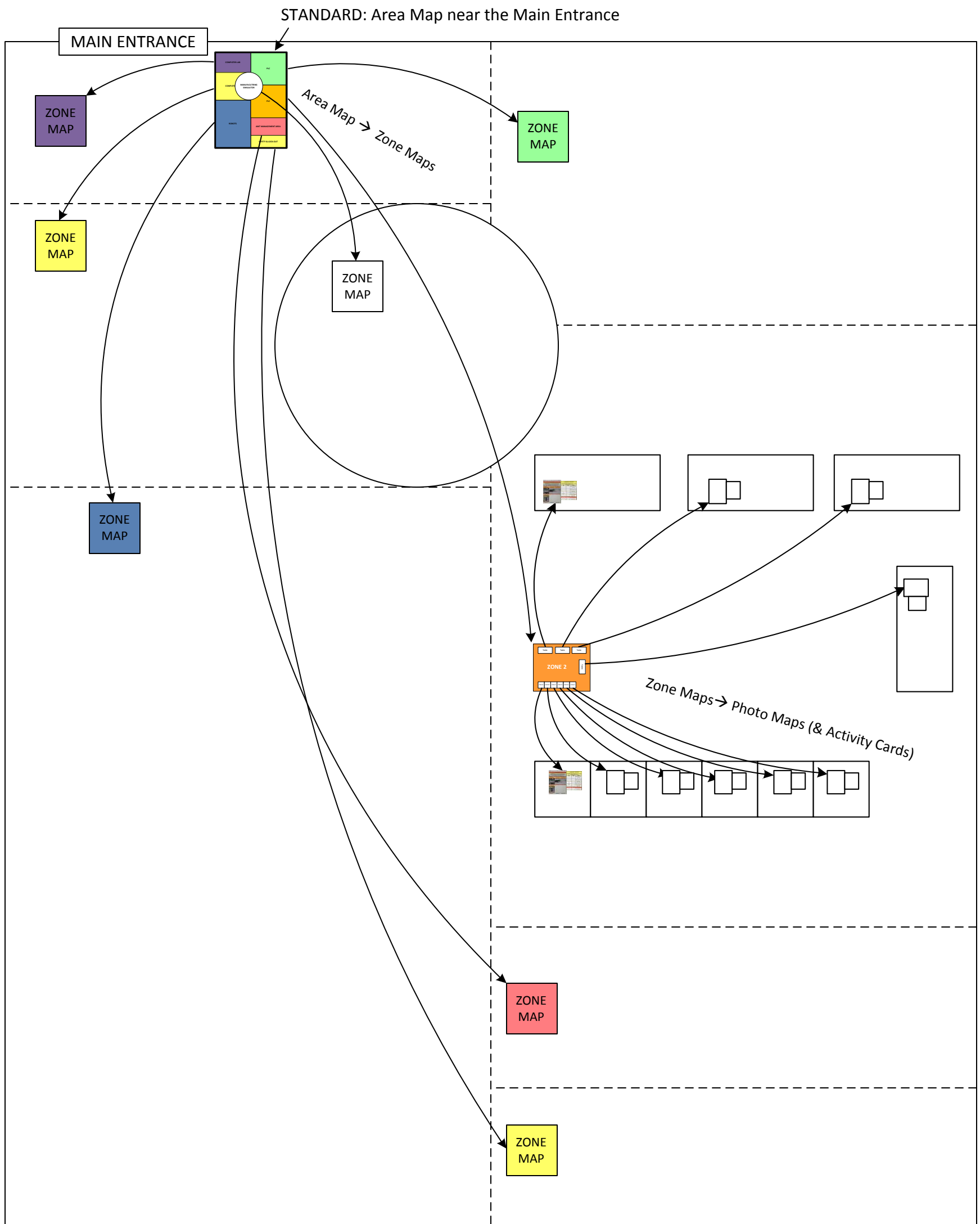


5S/Visual Workplace Organization Map Structure

THE AMC

Advanced Manufacturing Center

5S Mapping Structure



100% Visual Workplace (5S) control throughout the entire AMC

Implemented and sustained by AMT students in daily practice