



					Unlikely	Can happen	Has happened in industry	Has happened in the last 5 years	Has happened in last 1 year
Cost	Safety	Quality	Line Stop		E	D	C	B	A
Capital >20% of Asset	Severe Injury	Continuous Defects	8+hours production stop	4					
>5% of Asset	Lost time/ Minor Injury	>20% of Parts Defective	1+hour line stop entire plant	3					
Capital <5% of Asset	OSHA Record; No Lost Time	>10% of Parts Defective	1+hour line stop, Mixitorium	2					
Increased Operating Costs	Non OSHA Recordable	<10% of Parts Defective	Near Miss line stop	1					
None	None	None	None	0					