The "Area" is the outer boundary of the 5S Control Zone. One map covers the entire area.

There can be as many sub-area maps as needed to make the system work.

A Zone Map will define a dedicated work zone, separate from other work areas.

The Zone Map shows equipment and other fixtures in the Zone in their correct and relative locations.

The lowest level Sub-Area Map is divided into Work Zones.

Items on the Activity Card match the items from the Zone Map.

Set up the Ideal Condition (standard) and take an actual photograph.
Label the "Photograph Map" so that any abnormal condition "Leaps to the Eye".

The layout in the Zone Map should match the physical layout of the area.

All of the items on the Zone Map should be addressed on the Activity Card.

This Zone has 1 Activity Card.

1 of 5 Photo Maps for this Zone

5S/Visual Workplace Organization

Map Structure
THE AMC
Advanced Manufacturing Center

5S Mapping Structure

100% Visual Workplace (5S) control throughout the entire AMC

Implemented and sustained by AMT students in daily practice