

## AMT MACHINE RELIABILITY

*Achievement of Machine Heijunka*

### MACHINE RELIABILITY PROCESS

- 1-Audit Machine. Set Target score.
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- 8-Evaluate spare parts recorded in Step 5.
- 9-Kaizen "A-Rank" parts.
- 10-Reduce MTTR of A-Rank parts.
- 11-Failure Mode Effect Analysis (FMEA)
- 12-Update PMs, TPM, PdM

**Failure Mode:** The manner in which a fault occurs, i.e. the way in which the element faults.

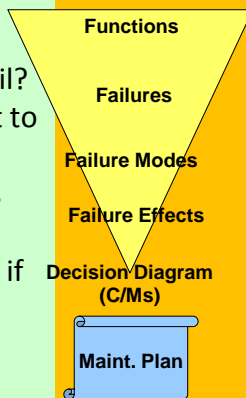
**Failure Mode:** WHAT is wrong?  
**Failure Cause:** WHY did it happen?

## KEY QUESTIONS

*Deep Understanding of the Problem*

### 7 QUESTIONS

- Q1-What are the functions of the machine?
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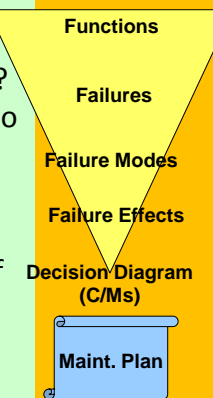
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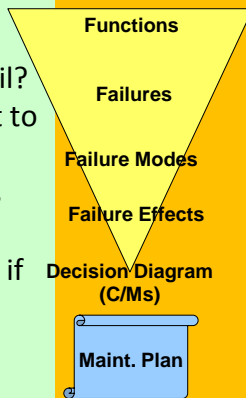
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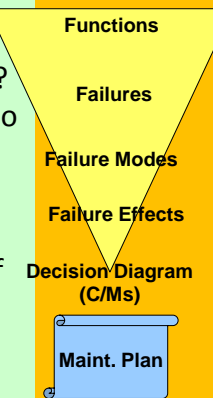
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